

FIG. 1

**FIG. 2**

**CREATE AND PREPARE LAMINATED  
SHEET OF LEATHER UPPER, FLEXIBLE  
MAGNETIC CORE, AND CUSHIONING  
BASE**

**70**

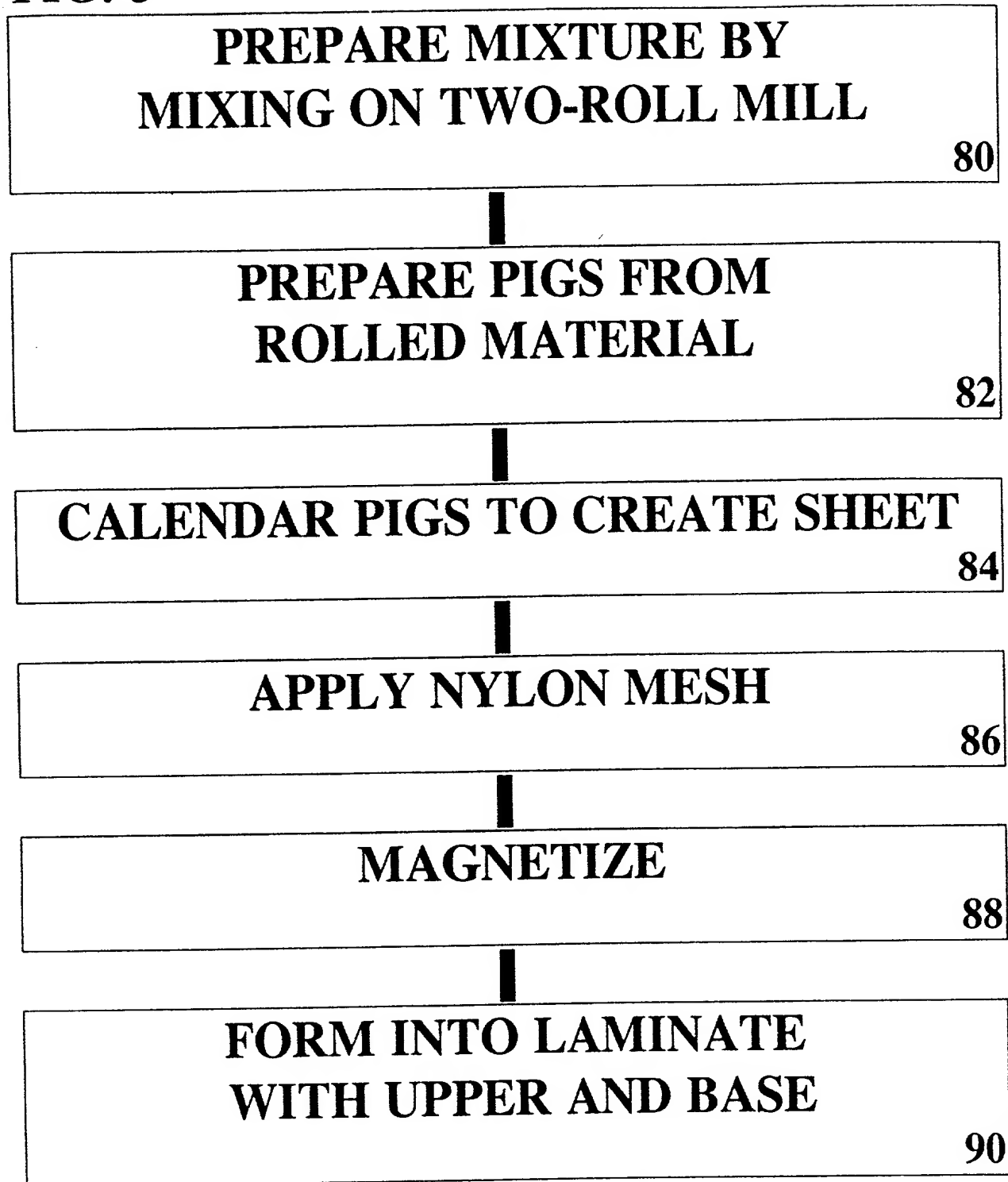
**CUT INSOLE SECTION PAIRS FROM  
LAMINATE SHEET**

**72**

**PERFORATE INSOLE SECTIONS**

**74**

**FIG. 3**



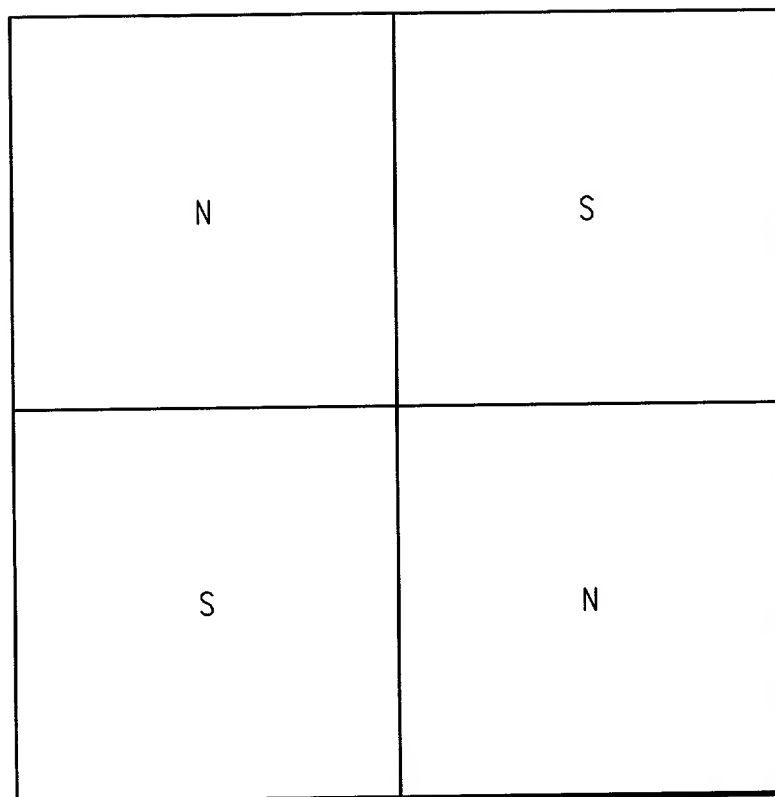


FIG. 4

N	S	N	S	N
S	N	S	N	S
N	S	N	S	N
S	N	S	N	S
N	S	N	S	N

FIG. 5

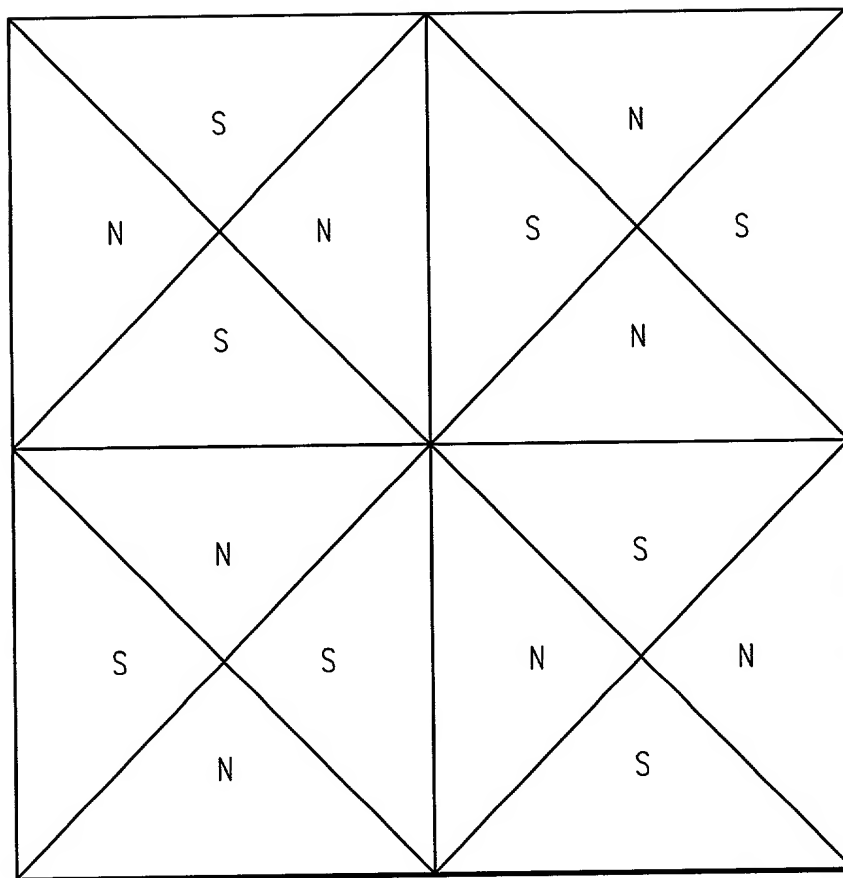


FIG. 6

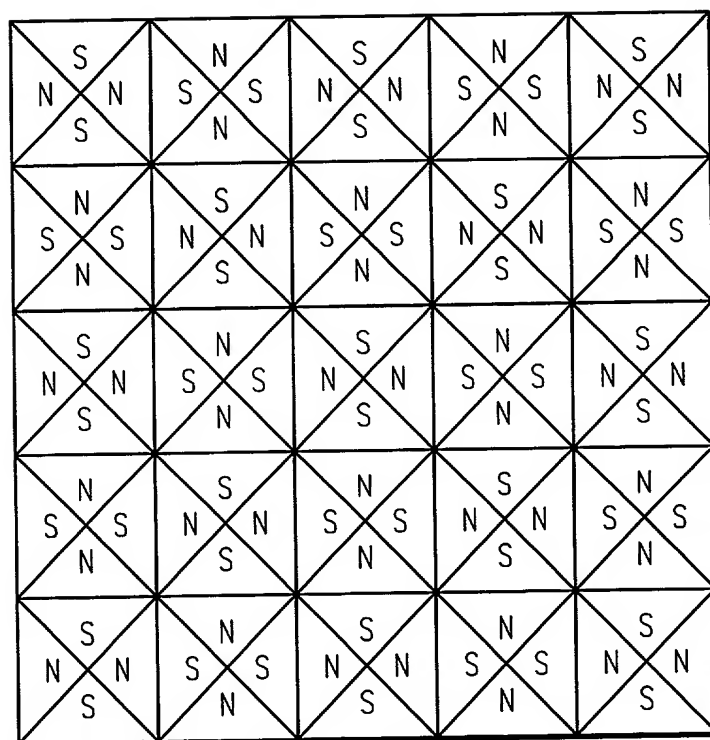


FIG. 7

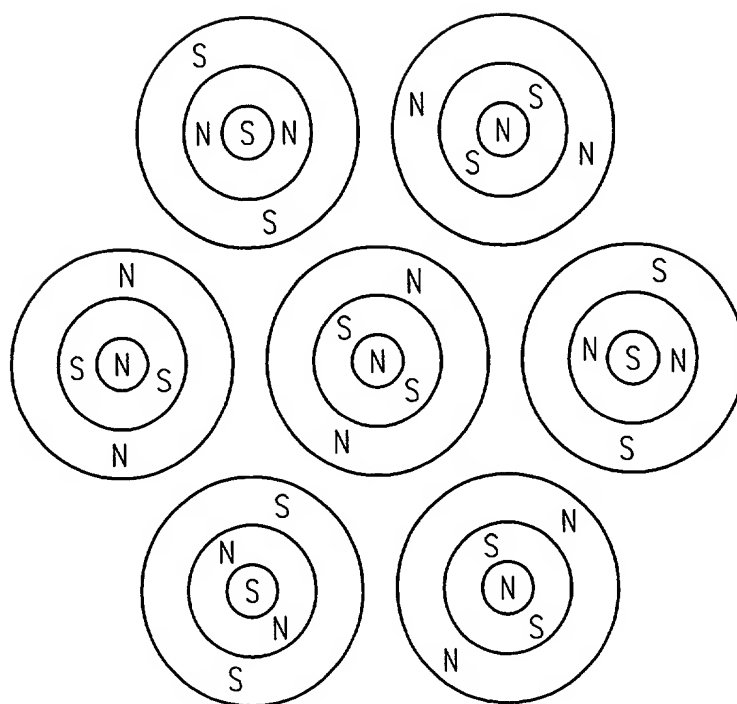


FIG. 8